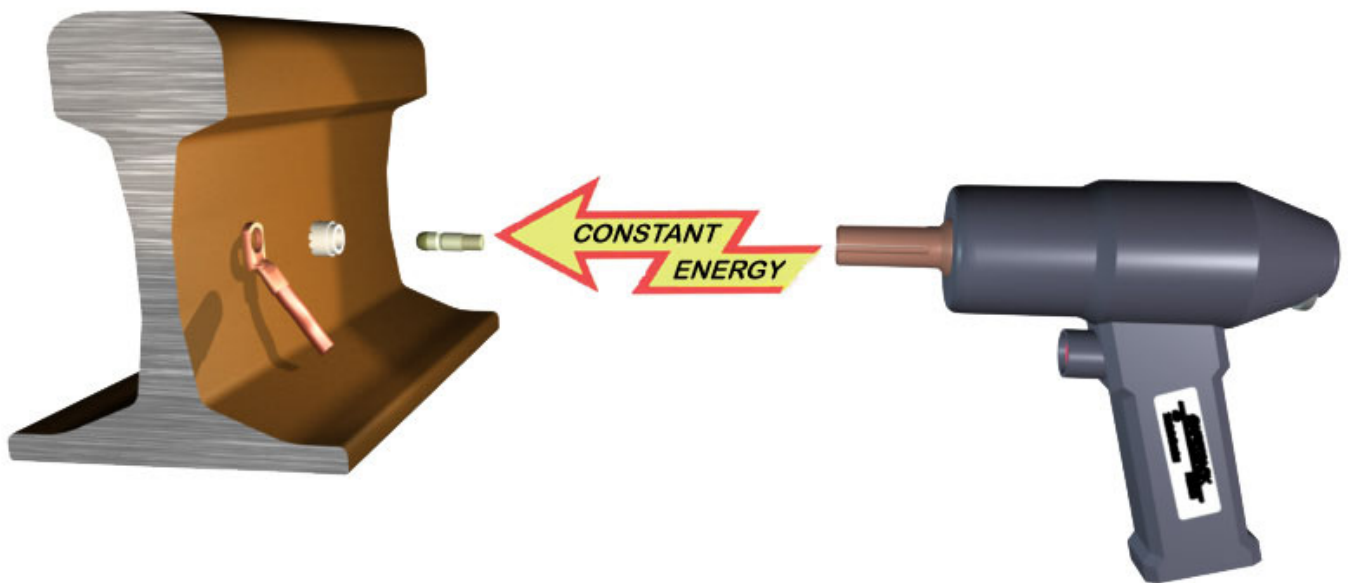


PINBRAZING TIP

PINNLÖDNINGSTIPS

For Silver Connections©



SAFETRACK®
www.safetrack.se

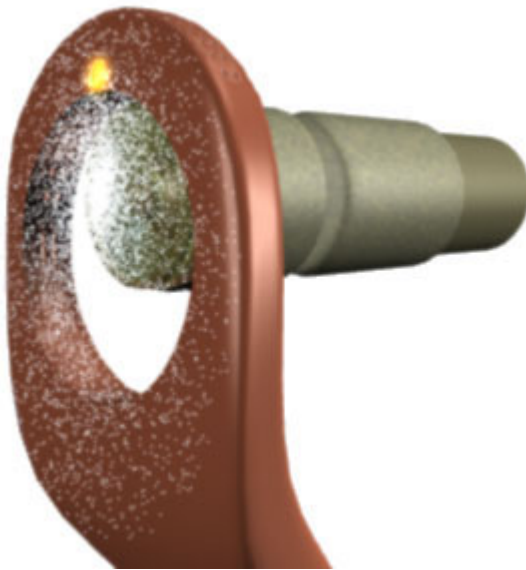
SAFETRACK BAAVHAMMAR AB
L.Mölleberga, 245 93 Staffanstorp, Sweden
Tel. +46 40 44 55 51 Fax: +46 40 44 55 53
sales@safetrack.se

THE BRAZING PRINCIPLE

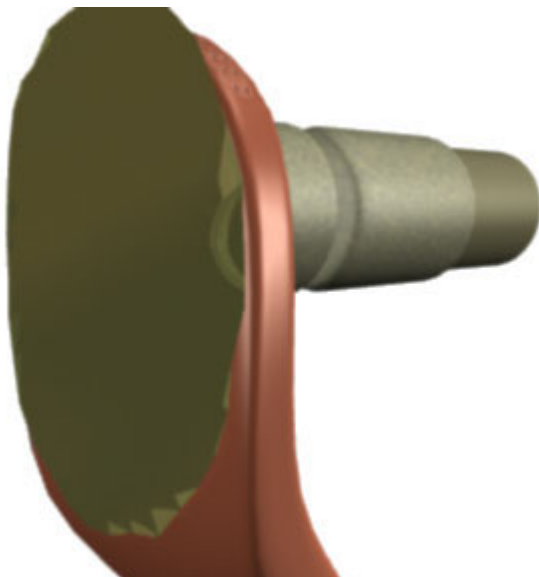
LÖDPRINCIPEN



1. Pull the trigger, brazing pin lifts 2mm.
Tryck på avtryckaren, lodpinne lyfter 2mm.



2. Flux powder cleans the braze area.
Flussmedel rengör lödytan.

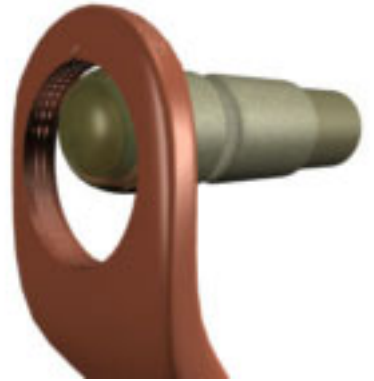


3. Silver alloy melts and flow forward by the capillary force.
Silverlodet smälter och dras ut av kapillärkrafterna.

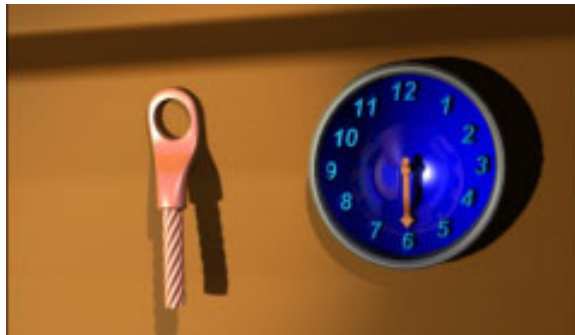
Braze position Lödposition



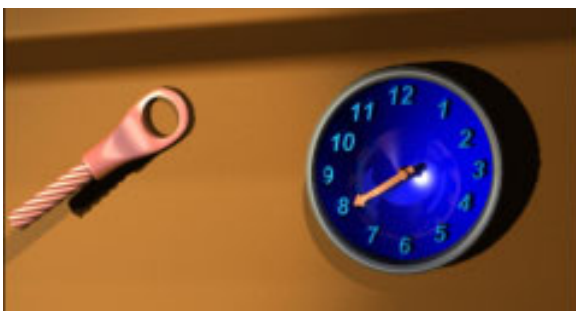
Braze in Top of the hole!
Löd i hålets överkant!



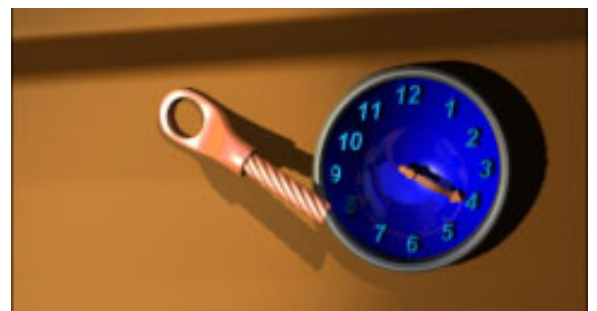
Best position! Bästa position!



Try to braze with cable pointing down 6 o'clock.
Försök löda med kabeln pekandes mot klockan 6.



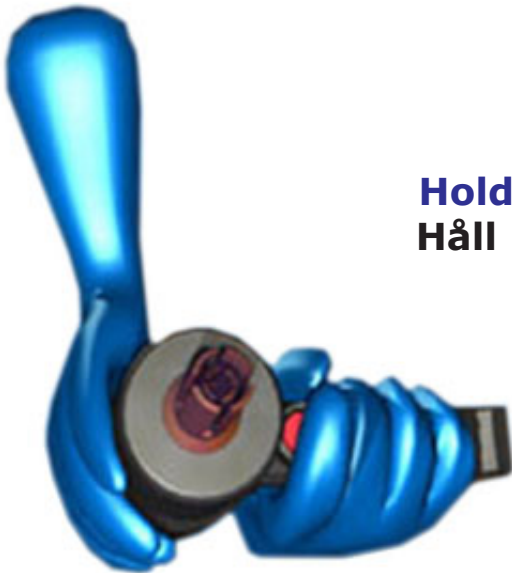
OK!



But it's also OK between 4-8 o'clock.
Det går dock även mellan klockan 4-8.



**Keep the grind stones free from:
oil, greese, glue, paint etc.
Håll sliptrissorna fria från:
olja, fett, lim, färg etc.**



**Hold the gun firmly with both hands.
Håll pistolen stadigt med två händer.**

**Remove the gun straight backwards without pulling the
trigger again!**

**Avlägsna pistolen rakt bakåt utan att trycka på
avtryckaren igen!**



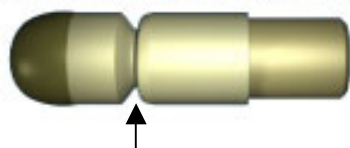
**When knocking off the shaft of the
brazing pin...**

**När man slagit av skaftet på
lodpinnen...**

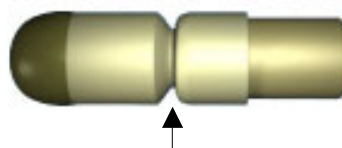
...remember that...

...kom ihåg att...

8mm std.

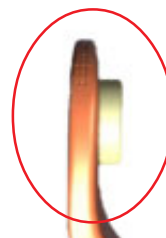


8mm extra



**...8mm Extra brazing pin will always leave a
higher rest of brass material.**

...8mm Extra lodpinne ger alltid en högre stubbe.



Good Luck!
Lycka till!

Fault finding scheme for PinBrazing

